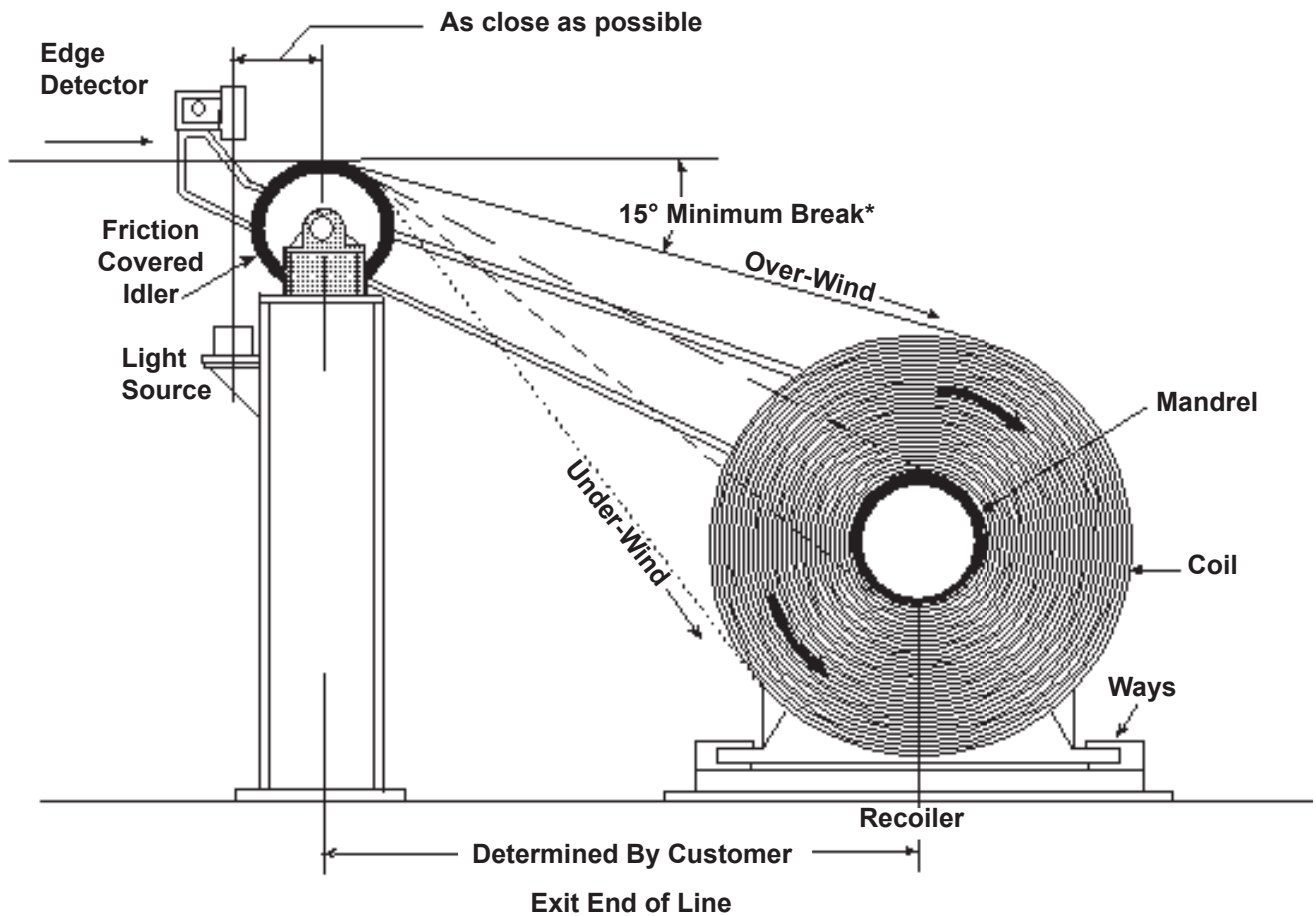




## RECOILER DETECTOR LOCATION RECOMMENDATION



\* Minimum break angle normally required to prevent strip slippage.

**Increased break angle is required for the following conditions:**

- Short distances between idler roll and mandrel
- Low recoiling tension
- Oiled or waxed strip
- Large incoming error
- Heavy gauge strip